

PRODUCT DESCRIPTION: Fibfloor screed is 3 component abrasion resistant flooring laid with the help of steel trowel, to a thickness of 3 to 5 mm. Fibfloor screed is extremely tough, durable, slip resistant and is ideally suited for areas subjected to high impact, high abrasion, forklift movement and areas exposed to chemicals and oil spillage. Fibfloor screed provides excellent bond to concrete surfaces and can be incorporated in the design of new floors or as an overlay to existing floors to protect it against impact and corrosive effect of chemicals.

AREAS OF APPLICATION

- Production Line Areas of Engineering Industries.
- Heavy Processing Plants and Storage Areas.
- Fertilizers Plants.
- Petrochemical Industries.
- Automobile Plants.
- Power Houses.
- Loading Bays.
- Bottling Plants.
- Pharmaceutical Industries.
- Paper Mills.
- Textile Mills.
- Daries & Breweries.
- Effluent Treatment Plant Lining.

ADVANTAGE

- Very good resistance to abrasion.
- Excellent bond to concrete.
- Very good resistance to chemicals including acids and alkalies.
- High resistance to impact load.
- Durable
- Use as coving material

APPLICATION

SURFACE PREPARATION

- Prepare the surface by mechanical grinding or other suitable methods.
- Remove dust, flakes, oil, grease or other loose foreign particles by sand blasting, iron brush or compressed air by appropriate method and tools. Remove old painting using surface grinder.
- For best bond, concrete surface must be prepared as per CSP 1, 2 or 3 before priming.
- Apply **FIBFLOOR PRIMER/PRIMER 10/PRIMER 12**, two component epoxy primer as per the standard methodology and allow it to dry before application of **FIBFLOOR SCREED**.
- Ensure that the new concrete is cured for at least 28 days and surface moisture content is below 4 % before application.

MIXING

- Add Component B (hardener) of **FIBFLOOR SCREED** to the component A (Resin) and stir thoroughly with the help of a drill mixer till homogenous mix is obtained.
- To this homogenous mixture, add component C (Selected Agg.) slowly in the above compound and ensure complete dispersion. Mix for 5 - 10 minutes till homogenous mix is obtained.

The speed may be 900 - 1000 rpm. Mix 5-10 mins ensure that no contamination of any unmixed Resin/Hardener present before applying.

PRIMING

- Prime concrete surface with **FIBFLOOR PRIMER/PRIMER 10/ PRIMER 12** at 200-250 gms/m² and allow it to dry for 6 – 8 hrs @ 27°C.

APPLICATION

- Lay FIBFLOOR SCREED after mixing is over. Spread mix evenly over the recommended area using a steel trowel.
- Anchor FIBFLOOR SCREED near walls, around columns / foundations and at edges of trenches / gutters / bays and expansion joints by cutting a groove of 3mm,atleast 20 mm inside the border.
- Do not apply FIBFLOOR SCREED over untreated expansion joints. Treat expansion joints with FIBSEAL PU 21/22 and use Fibseal JSE 700 or Fibseal JSP 700 for treating control and construction joints

CLEAN UP

- Clean all tools immediately after use with Fibrex Paint Remover. Do not allow material to harden.

TECHNICAL SPECIFICATIONS

Theoretical Coverage	11.11kg/m ² /5mm
Pot Life @ 25° C	30 - 40 Minutes
Application Temperature	10 - 40° C
Curing Time @ 25° C	Foot Traffic 24 Hrs Vehicle Movement 72 Hrs Full Cure 7 Days
Shrinkage, After 7 Days Curing	Nil
Flexural Strength, After 7 Days Curing ASTM D 790	23 ± 2 MPa
Adhesion to Concrete,7 Days Curing ASTM D 7234	> 3 MPa Concrete Failure
Surface Hardness, Shore D After 7 Days Curing ASTM D 2240	80 ± 5
Compressive Strength, After 7 Days Curing ASTM C 109	60 ± 5 MPa
Abrasion Resistance (1000 g), After 7 Days Curing ASTM D 4060	55 ± 5 mg / 1000 Cycle
Water Absorption ASTM D 570	< 0.5 %
Mixing Ratio	2:1:20(by weight)

FIBFLOOR SCREED

Trowel Applied Chemical & Abrasion Resistant Epoxy Screed

Product # 114.16
Version no: 17.11.23

data
Tech

Tensile Strength, After 7 days of curing ASTM D 882	12 ± 2 MPa
Mix Density ASTM D 14751	2.22±0.02 g / cc

CHEMICAL RESISTANCE

Water	Pass
Vegetable Oil	Pass
Lube Oil	Pass
Diesel	Pass
Petrol	Pass
Kerosene	Pass
Xylene	Short Term
Milk	Pass
Citric Acid (15%)	Pass
Sodium Hydroxide (50%)	Pass
Salt	Pass
HCl (10%)	Short Term
H ₂ SO ₄ (40%)	Short Term
HNO ₃ (10%)	Short Term

LIMITATIONS

- Do not apply FIBFLOOR SCREED on surfaces known to, or likely to, suffer from rising dampness, potential osmosis problems or having relative humidity greater than 75 %. Consult fibrex before using FIBFLOOR SCREED in those areas.
- Do not install FIBFLOOR SCREED at temperature < 10° C or > 40° C.
- Do not apply **FIBFLOOR SCREED** to asphalt, weak or infirm concrete, unmodified sand / cement screeds, PVC tiles or sheets, or substrates known to move substantially e.g. steel walkways.
- Do not apply **FIBFLOOR SCREED** over treated expansion joints.

Please contact FIBREX for installation of floor coating over

- Oil / Fat rigged floors
- Floors with moisture content over 4 %
- Floors with rising moisture problem
- Asphalt based floor (interior)
- 2 Floors with a pull off strength less than 1.5 N/mm

PACKAGING

FIBFLOOR SCREED (A+B+C: 25 KG PACK)

1 Pack Cover 2.25 m²@11.11kg/m²/5mm

Supply

2 Packs Set : 50 KG (A Part : 2 Nos, B Part : 2 Nos & C Part : 2 Nos)

STORAGE

Store the material at temperatures between + 10° C and + 35° C in originally sealed packages, the material can be stored for twelve months. But, before opening the drums, be assured that the temperature of the materials has the ambient temperature to avoid condensation. Open containers of material should be used quickly to avoid moisture contamination.

PRECAUTIONS

During mixing and application the following precautions should be observed: ensure adequate ventilation and avoid contact of the material with the eyes, nasal passages, mouth and unprotected skin. Avoid contact with the hands by wearing protective gloves and busing, if necessary, a suitable barrier cream. In case of contact with the eyes, rinse immediately with plenty of water and seek medical advice and after contact with the skin wash immediately with plenty of soap and water (do not use solvents). Prolonged contact with the skin should be avoided, especially where the user has an allergic reaction to resin-based materials. Always wear gloves and eye/face protection as necessary. Observe personal hygiene, particularly washing the hands after work has been completed or at any interruption whilst work is in progress. Care should be taken when removing gloves to avoid contaminating the insides. In case of accidents seek medical advice.

DISPOSAL / SPILLAGE

Spillage of the product should be absorbed onto sand or other inert material and transferred to a suitable disposable vessel. Disposal of such spillage or empty packaging should be in accordance with local waste disposal authority regulations.

FIBFLOOR SCREED

Trowel Applied Chemical & Abrasion Resistant Epoxy Screed

Product # 114.16
Version no: 17.11.23

Tech Data

NOTE

The information supplied in this datasheet is based upon extensive experience and is given in good faith in order to help you. Our company policy is one of continuous Research and Development; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products; however as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof.

DISCLAIMER

Fibrex Construction Chemicals products though are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Fibrex Construction Chemicals wishes to clarify that any advice, recommendation, specification or information is accurate and correct, though it cannot, at any time assume any liability either directly or indirectly arising from the use of its products. This is because it has no direct or constant control over where or how its products are applied, and whether or not in accordance with the advice specification, recommendation or information given by it.

HEALTH AND SAFETY

This material is intended to be used by trained professionals with proper equipment's. The following safety measures are recommended:

- Wear protective gloves, clothing, goggles, hearing protection for noise reduction and hard hats for falling debris.
- Do not eat, drink or smoke while in active contact with these materials.
- Avoid skin contact.
- Wash hands thoroughly with soap and cool water.
- Never wash the skin with a solvent.
- Anyone experiencing difficulty breathing when working with these materials or showing an allergic reaction should seek fresh air immediately and consult a physician if symptoms persist.

FIBREX OTHER PRODUCTS – WE DO

