PRODUCT DESCRIPTION: FIBFLOOR AS UL is a three component epoxy system with selected aggregates, epoxy resins and a hardener. FIBFLOOR AS UL provides a hard, smooth, impervious and easy to clean surface. FIBFLOOR AS UL designed to achieve surface resistance in the Static Dissipative range 10° to 10° ohms.

Product # 114.14

Version no: 16.11.23

AREAS OF APPLICATION

- Solar Industry
- Electronics & Electricals
- Chemical Factory
- Pharmaceuticals & Laboratory
- Automobiles & Engineering
- School & Educational Institutes
- Milk & Dairies
- Operation Theatres, Hospitals
- Industrial floors
- Operating rooms
- Laboratories
- Production and warehouses
 Areas where sensitive electrical and electronic equipment are located, where there is a risk of explosion.

ADVANTAGE

- Solvent free
- Low viscosity
- Short waiting time
- Excellent bond strength
- High Mechanical Strength
- Easy mixing and applying
- Excellent Surface Resistivity
- Excellent Adhesion Properties
- Long lasting anti-static properties
- Easily Cleanable & Low Maintenance

APPLICATION

SURFACE PREPARATION

- Prepare the surface by mechanical grinding or other suitable methods.
- Remove dust, flakes, oil, grease or other loose foreign particles by sand blasting, iron brush or compressed air by appropriate method and tools. Remove old painting using surface grinder.
- For best bond, concrete surface must be prepared as per CSP 1, 2 or 3 before priming.
- Apply FIBFLOOR AS PRIMER, two component epoxy primer as per the standard methodology and allow it to dry before application of FIBFLOOR AS UL.
- Ensure that the new concrete is cured for at least 28 days and surface moisture content is below 4 % before application.

MIXING

 Add Component B (hardener) of FIBFLOOR AS UL to the component A (Resin) and stir thoroughly with the help of a drill mixer till homogenous mix is obtained.

- To this homogenous mixture, add component C (Powder) slowly in the above compound and ensure complete dispersion. Mix for 5 10 minutes till homogenous mix is obtained. The speed may be 300 500 rpm. Transfer this mix into a new container to avoid contamination of any unmixed Resin/Hardener.
- Then, wait for 2 3 minutes for the product to settle and allow the entrapped air to escape before transferring the material onto the floor.

PRIMING

 Prime concrete surface with FIBFLOOR AS PRIMER and allow it to dry for 6 − 8 hrs @ 27°C.

APPLICATION

- Lay FIBFLOOR AS UL after mixing is over. Spread mix evenly over the recommended area using a steel trowel with the appropriate notch size. The notch of the trowel should be double the desired thickness of the FIBFLOOR AS UL coat.
- Anchor FIBFLOOR AS UL near walls, around columns / foundations and at edges of trenches / gutters / bays and expansion joints by cutting a groove of 3mm, atleast 20 mm inside the border.
- Use a spiked roller with long handle on the applied FIBFLOOR AS UL to remove entrapped air. Ensure that the spike roller is not applied too long to leave any permanent indentation on surface and one should not use the spike roller after the topping has started to gel.
- Do not apply FIBFLOOR AS UL over untreated expansion joints. Treat expansion joints with FIBSEAL PU 21/22 and use Fibseal JSE 700 or Fibseal JSP 700 for treating control and construction joints

CLEAN UP

• Clean all tools immediately after use with Fibrex Paint Remover. Do not allow material to harden.

TECHNICAL SPECIFICATIONS

Theoretical Coverage	1.5kg/m ² /mm &
	3kg/m ² /2mm
Pot Life @ 25° C	40 - 50 Minutes
Application Temperature	10 - 40° C
Curing Time @ 25° C	Foot Traffic 24 Hrs
	Vehicle Movement 72 Hrs
	Full Cure 7 Days
Shrinkage, After 7 Days	Nil
Curing	
Mixing Ratio	3.1:1:10(by weight)



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Flexural Strength, After 7 $23 \pm 2 MPa$ Days Curing ASTM D 790 Adhesion to Concrete,7 Days > 3 MPa Concrete Curing ASTM D 7234 **Failure** Surface Hardness, Shore D 80 ± 5 After 7 Days Curing ASTM D 2240 Compressive Strength, After $60 \pm 5 MPa$ 7 Days Curing ASTM C 109 Abrasion Resistance (1000 $55 \pm 5 \, \text{mg} / 1000 \, \text{Cycle}$ g), After 7 Days Curing **ASTM D 4060** Water Absorption ASTM D < 0.5 % 570 Tensile Strength, After 7 $12 \pm 2 MPa$ days of curing ASTM D 882 $1.75 - 1.78 \pm q / cc$ Mix Density ASTM D 14751

CHEMICAL RESISTANCE

CHEMICAL RESISTANCE	
Water	Pass
Vegetable Oil	Pass
Lube Oil	Pass
Diesel	Pass
Petrol	Pass
Kerosene	Pass
Xylene	Short Term
Milk	Pass
Citric Acid (15%)	Pass
Sodium Hydroxide (50%)	Pass
Salt	Pass
HCI (10%)	Short Term
H SO (40%)	Short Term
HNO (10%)	Short Term

LIMITATIONS

- Do not apply FIBFLOOR AS UL on surfaces known to, or likely to, suffer from rising dampness, potential osmosis problems or having relative humidity greater than 75 %. Consult fibrex before using FIBFLOOR AS UL in those areas.
- Do not apply FIBFLOOR AS UL to asphalt, weak or infirm concrete, unmodified sand / cement screeds, PVC tiles or sheets, or substrates known to move substantially e.g. steel walkways.
- Do not install FIBFLOOR AS UL at temperature < 10° C or > 40° C.
- Do not apply FIBFLOOR AS UL over treated expansion joints.
- In common with all epoxy material, some light shades may fade in the long term, when placed in adverse exposed condition. Such changes (Discoloration), if any, are normal and has no effect on the performance of FIBFLOOR AS UL.

Please contact FIBREX for installation of floor coating over

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- Oil / Fat rigged floors
- Floors with moisture content over 4 %
- Floors with rising moisture problem
- Asphalt based floor (interior)
- 2 Floors with a pull off strength less than 1.5 N/mm

PACKAGING

FIBFLOOR AS UL (A+B+C-25 KG PACK) 1 Pack Cover 16.66m²@1.5kg/m²/mm & 8.33m²@3kg/m²/2mm

Supply

2 Packs Set: 50 KG (A Part: 2 Nos, B Part: 2 Nos & C Part: 2 Nos)

STORAGE

Store the material at temperatures between + 10° C and + 35° C in originally sealed packages, the material can be stored for twelve months. But, before opening the drums, be assured that the temperature of the materials has the ambient temperature to avoid condensation. Open containers of material should be used quickly to avoid moisture contamination.

PRECAUTIONS

During mixing and application the following precautions should be observed: ensure adequate ventilation and avoid contact of the material with the eyes, nasal passages, mouth and unprotected skin. Avoid contact with the hands by wearing protective gloves and busing, if necessary, a suitable barrier cream. In case of contact with the eyes, rinse immediately with plenty of water and seek medical advice and after contact with the skin wash immediately with plenty of soap and water (do not use solvents). Prolonged contact with the skin should be avoided, especially where the user has an allergic reaction to resin-based materials. Always wear gloves and eye/face protection as necessary. Observe personal hygiene, particularly washing the hands after work has been completed or at any interruption whilst work is in progress. Care should be taken when removing gloves to avoid contaminating the insides. In case of accidents seek medical advice.



DISPOSAL / SPILLAGE

Spillage of the product should be absorbed onto sand or other inert material and transferred to a suitable disposable vessel. Disposal of such spillage or empty packaging should be in accordance with local waste disposal authority regulations.

NOTE

The information supplied in this datasheet is based upon extensive experience and is given in good faith in order to help you. Our company policy is one of continuous Research and Development; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products; however as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof.

HEALTH AND SAFETY

This material is intended to be used by trained professionals with proper equipment's. The following safety measures are recommended:

- Wear protective gloves, clothing, goggles, hearing protection for noise reduction and hard hats for falling debris.
- Do not eat, drink or smoke while in active contact with these materials.
- Avoid skin contact.
- Wash hands thoroughly with soap and cool water.
- Never wash the skin with a solvent.
- Anyone experiencing difficulty breathing when working with these materials or showing an allergic reaction should seek fresh air immediately and consult a physician if symptoms persist.

DISCLAIMER

Fibrex Construction Chemicals products though are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Fibrex Construction Chemicals wishes to clarify that any advice, recommendation, specification or information is accurate and correct, though it cannot, at any time assume any liability either directly or indirectly arising from the use of its products. This is because it has no direct or constant control over where or how its products are applied, and whether or not in accordance with the advice specification, recommendation or information given by it.

FIBREX OTHER PRODUCTS - WE DO

















